

IN THE SPECIFICATION

Please amend paragraph 0016 as follows:

[0016] Figure 3 is a fragmentary cross-sectional view of the metering orifice disc according to the preferred embodiment of the present invention, as shown in Figure 4 Figure 2, in a final condition.

Please amend paragraph 0033 as follows:

[0033] The preferred embodiments of the metering orifice disc 140 can be formed by a method as follows. The method includes forming a first orifice 148 penetrating the first and second surfaces 20,40, respectively, and also includes forming a first planar surface or facet 143a on which the first orifice 148 is disposed thereon such that the first facet 143a extends generally parallel to a first plane 152 oblique to the base plane 150. The first orifice 148 is defined by a first wall 148a that couples the first surface 20 and the second surfaces, 20 and surface 40, which are now concave and convex, respectively, and the as a result of forming the first facet 143a. The first orifice 148 extends along a first orifice axis 202 oblique with respect to the longitudinal axis 200. Although the orifice can be formed of a suitable cross-sectional area such as for example, square, rectangular, oval or circular, the preferred embodiments include generally circular orifices having a diameter about 100 microns, and more particularly, about 125 microns. The first orifice 148 can be formed by a suitable technique or a combination of such techniques, such as, for example, laser machining, reaming, punching, drilling, shaving, or coining. Preferably, the first orifice 148 can be formed by stamping and punch forming such that when a dimpling tool deforms the work piece 10, a plurality of planar surfaces oblique to a base plane 150 can be formed. One of the plurality of the planar surfaces can include first facet 143a.